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We are constantly improving our products and therefore reserve the right to change designs and specifications without notice. Illustrations may include optional equipment and accessories and may not include all standard equipment.

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# SUNITONO





# MADE IN JAPAN

The world knows that Japanese design and manufacturing is the best especially for industrial products. The hydraulic excavator is not the exception when a total integration concept is required in design work involving key components, manufacturing engineering and product quality assurance in the factory.

All SUMITOMO hydraulic excavators are engineered and assembled in SUMITOMO's its one and only factory located in Chiba City, Japan, and distributed to each country in the world. This distinctive feature is unique to SUMITOMO, giving the SUMITOMO machine users total comfort and reliance on product quality.

(Note: Some of the items manufactured and sourced in other countries may be assembled in Japan.)





## SUMITOMO

FREET

## **Minimum Swing Radius**

In addition to boasting top-class compact rotational capability for cramped areas, outstanding stability, and powerful digging and drive strength have been realized.

On various kinds of work-sites it can always be trusted to perform and maneuver exactly as the operator intends.



High-level operational performance and environmental soundness have been simultaneously achieved. The new-type "SPACE 5" engine system meets the newly enacted Japanese Off-road machinery regulation "Achieving an exceptionally (Law on Regulation of Special Motor Vehicle Exhaust)



The super-high-pressure common rail fuel injection system realizes super-high-pressure, high-precision multiple-injections. Timing and volume of fuel injection is controlled, which improves consumption efficiency, and PM (particulate matter) is greatly reduced.

Cooled EGR system Exhaust gas is re-circulated and combustion temperature lowered by the EGR (Exhaust Gas Recirculation) engine. In addition, a water-cooled EGR system has been employed, which further efficiently reduces NOx (nitrogen oxide).





Standard output  $\overline{\mathbf{O}}$ 

3



#### **Diversified operational field** Road works

Forest road works Demolition works

#### Improvements to precision maneuverability

Precision maneuverability that functions exactly as the operator intends has been made possible through the employment of a new type of rotational bearing.

#### **Rotational ABS**

A rotation shock-absorber device has been installed to soften jolts that occur when the vehicle halts rotation. This is particularly useful for pinpointing position, and preventing spillages during manual operation.

#### Employment of speed assisted mechanics

Through employing an oil return system in the arm and boom, speed assisted operations for digging, as well as fuel consumption, have been improved.



secure operational control, "front and back" with a rounded body-form that minimizes excess width



#### Common rail fuel injection system



#### Clearing the Non-road Special Motor Vehicle Exhaust Emission Standard



#### 4-valve DOHC turbo engine with intercooler

Air intake efficiency is improved by the intercooler. It cools air taken in, which has been heated by the compression of the turbo charger. In addition to a great reduction of NOx and PM, high output and improved fuel consumption have been realized.





## **Maintenance**

Diverse innovations designed to reduce running costs and make maintenance easy. In terms of both cost and labor, you will really come to appreciate its efficiency the longer you use it.



#### **Operation mode-change switch**



The customer can easily switch between N Mode, which maximizes operational capacity, and E Mode, which prioritizes fuel economy, as required.



#### **Engine Oil Drain Coupler**

The engine oil pan is provided with a drain coupler. This makes it easier to do drain work and prevents oil from spattering because of the attached drain hose.



#### **Ground Level Access**

Various parts of the excavator can now be cleaned and changed from ground level without climbing onto the body of the vehicle. Maintenance is no longer troublesome





Double element air cleaner Puel cooler 8 Condenser 4 Battery (maintenance free) 6 Reserve tank

•Fuel, filter remote Thanks to the installation of a fuel pre-filter as standard, breakdowns caused by fuel blockages are reduced. In addition, because the fuel filter is installed in a position that can be accessed from ground level, replacing it is made simple.

• Fuel pre-filter (with water separator)

**2** Fuel filter (with water separator)

#### **High-Performance Return Filter**

The hydraulic oil change interval is 5,000 hours, and the return filter change interval is 2,000 hours. One high performance return filter keeps the same level of filtering effect as a nephron.

•Hydraulic • oil change : 5,000 hours •Life of filter : 2,000 hours

\*The oil and filter change interval depends on the working conditions.

EMS (Easy Maintenance System)	
as Standard	SUMI7 unique

SUMITOMO's new improved EMS keeps the pins and bushes fully lubricated at all times and prevents rattling. This system significantly extends the service life of the pins and bushes.

The interval of greasing around the bucket is 250 hours, and the interval for the other sections is 1,000 hours, keeping the joints lubricated for a long time and extending the service life of parts by reducing abrasion and rattling.



#### Ease of cleaning around radiator



#### **Bucket**

A one piece wear plate covers the weldment area to increase the wear life of the bucket.

Cross section Protection of weld bottom plate and flattening of bottom plate by changing the bottom plate weld structure.





#### Bucket greasing interval : 250 hours • Greasing interval for other sections : 1,000 hours

\*The greasing interval depends on the working conditions.

EMS bushing



A solid lubricant embedded in high strength brass forms a layer on the bushing surface to prevent contact between metals, maintaining an excellent lubricated state to reduce the abrasion of joints.

3 The surface of the pin is plated to increase the surface hardness and to improve the wear sistance accordingly.

#### Precautionary use of EMS

- Grease is enclosed, however, greasing is necessary every 1000 hours or six months depending on the level of dusting conditions.
   Greasing is also necessary after any components have been submerged underwater for prolonged periods.
   Greasing is also recommended after use with hydraulic breakers, crushers or other high impact attachments such as rock saws etc.
   Bucket pins should be cleaned thoroughly when removing or attaching new buckets.

## **Operator Comfort and Safety**

How safely, and in what level of comfort can the driver carry out daily operations? We have extended every possible care and attention to ensure that both safety and comfort are provided.



### Comfortable and spacious cab

#### Spacious foot space

#### Air conditioner installed as standard

An air conditioner is fitted as standard. Front facing airflow vents and a defrosting function allow a pleasant work environment to be maintained.



Travel pedals are optional equipmen

Floor design allows easy access to and from cab





Full operation-console slide adjustment (Reclining seat)









Emergency escape hammer

Cab roof window Reversing rear-view mirror



Slide-door windows



#### **Employment of fluid-mount** suspension to reduce fatigue

Impacts and vibrations on the cab are effectively absorbed, providing a pleasant and comfortable ride, as well as reducing noise levels inside the cab. Operator fatigue is reduced.







AM/FM rac



Stereo speake

#### Gate-type lock lever on the operation lever to prevent operational errors

Large hand rail on front right side



Membrane switch



Emergency stop switch



Defroster/Cup holder

#### Lifting Capacity

BLADE : UP ARM : STD ARM SHOE : 500G BUCKET : 0.50BUCKET							ARM LENGTH = 2.39 (m) MAXIMUM REACH = 7.12 (m) TIPPING CAPACITY (MARK: ) = 75.0 (%) HYDRAULIC CAPACITY (MARK:*) = 87.0 (%)						
	cket			Radius of Load									
	ook ight	Max.	Radius	7 m	6m	5m	4m	3m	2m	Min.R	adius		
6m	We	1920*	5.33			2460*	3160*			3260*	3.5		
0111	Ws	1920*	5.33			2460*	3160*			3260*	3.5		
	We	1470*	6.19		1970*	3210*	3540*			3520*	3.24		
5m	Ws	1470*	6.19		1970*	2940	3540*			3520*	3.24		
	We	1460*	6.66		2830	3870	4330*	4410*		4280*	2.41		
4m	Ws	1460*	6.66		2090	2860	4150	4410*		4280*	2.41		
	We	1500*	6.96		2760	3740	5300*	6750*	10210*	9580*	1.63		
3m	Ws	1500*	6.96		2030	2750	3930	6300	10210*	9580*	1.63		
	We	1580*	7.1	1990*	2680	3600	5180	8360*		3560*	2.17		
2m	Ws	1470	7.1	1510	1960	2610	3690	5760		3560*	2.17		
	We	1720*	7.1	2030	2600	3460	4940	8130		2610*	2.16		
1m	Ws	1430	7.1	1470	1880	2490	3470	5370		2610*	2.16		
	We	1930*	6.95		2540	3360	4780	7900	3440*	3200*	1.64		
0	Ws	1450	6.95		1820	2400	3330	5170	3440*	3200*	1.64		
	We	2140	6.65		2500	3300	4690	7820	5130*	4180*	1.39		
-1m	Ws	1540	6.65		1790	2340	3250	5110	5130*	3970*	1.07		
	We	2390	6.18		2500	3280	4670	7830	7000*	5900*	1.39		
-2m	Ws	1710	6.18		1780	2320	3230	5120	7000*	5560*	1.07		
	We	2890	5.48			3310	4710	7000*	9030*	7810*	1.39		
-3m	Ws	2070	5.48			2350	3270	5180	9030*	7310*	1.07		
	We	3350*	4.46				3930*	5070*	6240*	6680*	1.65		
-4m	Ws	2880	4.46				3370	5070*	6240*	6680*	1.65		

BLADE : DOWN         ARM LENGTH = 2.39 (m)           ARM : STD ARM         MAXIMUM REACH = 7.12 (           SHOE : 500G         TIPPING CAPACITY (MARE           BUCKET : 0.50BUCKET         HYDRAULIC CAPACITY (M									:) = 75.0	· /
	cket ook				Radius	of Load				
	ight	Max.F	Radius	7m	6m	5m	4m	3m	Min.R	adius
6m	We	1920*	5.33			2460*	3160*		3260*	3.5
0111	Ws	1920*	5.33			2460*	3160*		3260*	3.5
5m	We	1470*	6.19		1970*	3210*	3540*		3520*	3.24
5111	Ws	1470*	6.19		1970*	2940	3540*		3520*	3.24
4	We	1460*	6.66		2940*	3910*	4330*	4410*	4280*	2.41
4m	Ws	1460*	6.66		2090	2860	4150	4410*	4280*	2.41
	We	1500*	6.96		3750*	4510*	5300*	6750*	8920*	2.26
3m	Ws	1500*	6.96		2030	2750	3930	6300	9580*	1.63
	We	1580*	7.1	1990*	4230*	4940*	6100*	8360*	4480*	2.26
2m	Ws	1470	7.1	1510	1960	2610	3690	5760	3560*	2.17
	We	1720*	7.1	2170*	4420*	5300*	6720*	8790*	3120*	2.26
1m	Ws	1430	7.1	1470	1880	2490	3470	5370	2610*	2.16
_	We	1930*	6.95		4500*	5480*	6990*	7910*	4200*	2.26
0	Ws	1450	6.95		1820	2400	3330	5170	3200*	1.64
	We	2260*	6.65		4390*	5420*	6880*	9000*	5780*	2.26
-1m	Ws	1540	6.65		1790	2340	3250	5110	3970*	1.07
	We	2840*	6.18		3980*	5070*	6410*	8280*	7710*	2.26
-2m	Ws	1710	6.18		1780	2320	3230	5120	5560*	1.07
	We	3690*	5.48			4280*	5510*	7000*	8430*	2.26
-3m	Ws	2070	5.48			2350	3270	5180	7310*	1.07
	We	3350*	4.46				3930*	5070*	5920*	2.26
-4m	Ws	2880	4.46				3370	5070*	6680*	1.65
		]				v	VE : OVE	R END	WS : OV	ER SIDE

ARM LENGTH = 2.85 (m)

2660\* 2910\*

2660\* 2910\*

3010 3070\*

3460\* 3540\*

3070\*

4830\*

4030

5690\*

6430\*

3530

3350

6930\*

3240

3200

3210

4730\* 6080\*

4200\* 5240\* 6640\* 8740\*

4680\* 5950\*

3010\*

4200\*

2800

2520

2330

2300

1750 2290

3240\* 4440\* 5380\* 6870\*

Radius of Load

Max.Radius 7m 6m 5m 4m 3m

2480\*

2180

3020\*

3620\*

2060

7.45 1520 1980 2660 3770

3200\* 4290\* 5110\*

1900

2560\* 4440\* 5450\*

1770

7.45 2850\* 4050\* 4680\*

1600 2140 2920 3540\*

MAXIMUM REACH = 7.47 (m)

TIPPING CAPACITY (MARK: ) = 75.0 (%)

HYDRAULIC CAPACITY (MARK:\*) = 87.0 (%)

5700\*

5700\*

7610\*

5960

8930\*

5480

8910\*

5200

9140\*

5080

5050

5090

3270 5190 8430\*

7690\* 9320\*

Min.Radius

2910\* 3.96

3.96

3.74

3.74

3.1

3.1

2.26

1.56

2.26

2.12

2.26

2.11

2.26

1.53

2.26

1.07

2.26

1.07

2.26

1.07

2.26

1.07

2910\*

3040\*

3040\*

3360\*

3360\*

6670\*

8960\*

10660\*

8000\*

4540\*

3710\*

4630\*

2730\*

5710\*

3620\*

7260\*

5030\*

6590\*

7360\*

3510\* 3760\* 2.72

3510\* 3760\* 2.72

Working Range



#### Working Range

		SH135X-3B			
Ar	m length	2.39m	2.85m		
А	Max. digging radius	8205mm	8565mm		
В	Max. digging depth	5470mm	5930mm		
С	Max. digging height	9305mm	9520mm		
D	Max. dumping height	6905mm	7125mm		
E	Max. vertical wall cut depth	4845mm	5075mm		
F	Min. front swing radius	1780mm	2225mm		
G	Rear end swing radius	1480mm			
Н	Max. lift above ground	440mm			
Ι	Min. drop below ground	520	mm		

#### Principal specifications

1 1 1 1							
1 1 1							
1							
1							
ı							
Bucket							
SH135X-3B							
0.45m <sup>3</sup> 0.50n							
0.38m <sup>3</sup> 0.43n							
STD STD							
4 5							
907mm 972m							
833mm 898m							
363kg 390k							
31							

• ·		
Model		
Shoe type	Shoe width	Overall with
	500mm	2490mm
riple grouser shoe	600mm	2590mm
	700mm	2690mm

BLADE : UP ARM : LONG ARM

SHOE : 500G

BUCKET : 0.37BUCKET

ARM LENGTH = 2.85 (m) MAXIMUM REACH = 7.47 (m) TIPPING CAPACITY (MARK: ) = 75.0 (%) HYDRAULIC CAPACITY (MARK:\*) = 87.0 (%)

WE : OVER END WS : OVER SIDE

	cket ook	Radius of Load											
	ight	Max.	Radius	7m	6m	5m	4m	3m	2m	Min.R	adius		
0	We	1660*	5.95			2660*	2910*			2910*	3.96		
6m	Ws	1660*	5.95			2660*	2910*			2910*	3.96		
5m	We	1610*	6.59		2480*	3010*	3070*			3040*	3.74		
Sm	Ws	1610*	6.59		2180	3010	3070*			3040*	3.74		
4	We	1620*	7.04	1700*	2870	3460*	3540*			3360*	3.1		
4m	Ws	1590	7.04	1600	2140	2920	3540*			3360*	3.1		
0	We	1660*	7.32	2140	2800	3800	4830*	5700*	7230*	8960*	1.56		
3m	Ws	1440	7.32	1570	2060	2800	4030	5700*	7230*	8960*	1.56		
	We	1750*	7.45	2090	2710	3640	5270	7610*		8000*	2.12		
2m	Ws	1360	7.45	1520	1980	2660	3770	5960		8000*	2.12		
	We	1840	7.45	2040	2620	3490	5000	8270		3710*	2.11		
1m	Ws	1320	7.45	1470	1900	2520	3530	5480		3710*	2.11		
	We	1860	7.31	2000	2540	3370	4800	7940	3790*	2730*	1.53		
0	Ws	1330	7.31	1430	1820	2400	3350	5200	3790*	2730*	1.53		
	We	1960	7.03	1970	2490	3290	4680	7790	5010*	3930*	1.39		
-1m	Ws	1400	7.03	1400	1770	2330	3240	5080	5010*	3620*	1.07		
0	We	2150	6.58		2460	3250	4630	7750	6540*	5400*	1.39		
-2m	Ws	1530	6.58		1750	2290	3200	5050	6540*	5030*	1.07		
0	We	2530	5.93			3250	4640	7690*	8470*	7080*	1.39		
-3m	Ws	1800	5.93			2300	3210	5090	8470*	6590*	1.07		
4	We	3320	5				4720	6080*	7920*	9130*	1.39		
-4m	Ws	2360	5				3270	5190	7920*	8430*	1.07		
5.0	We	2950*	3.57					3510*		3760*	2.72		
-5m	Ws	2950*	3.57					3510*		3760*	2.72		

· KAB seat

Defroster

WE : OVER END WS : OVER SIDE

window

#### Standard equipment

- Hydraulics system · Cab-top headlight · High-performance return filter Travel alarm · One-touch idle Changeable 2-speed-travel
   Rotational ABS Safety equipment switch
- · Rear-view mirror
- Gate lock lever  $\cdot$  Emergency escape hammer
- · Seat belt
- · Large-size front right side hand-rail
- Theft prevention dog-chain · Automatic point wiper · Boom/arm holding valve connecter · Intermittent wiper with washer · Engine emergency stop · Reclining seat Cab/interior equipment · Cup holder · Ashtray · Large-size rounded cab · Room lamp · Hat hook Fluid mount Air conditioner · AM/FM Radio
- Automatic lock for front facing
   Others Engine that complies with tear-3 exhaust emissions regulations EMS (Easy Maintenance System) · Long life hydraulic fluid Front-face protective net for radiator · Aluminum radiator Aluminum oil cooler

Tool kit

(With water separator) Double-element air cleaner

Optional equipment

•		
· Quick change	4way	(Ki
<ul> <li>Travel pedal</li> </ul>		

WE : OVER END WS : OVER SIDE

1320 We 2100\* 7.31 Ws 1330 7.31 1430 1820 2400 We 2440\* 7.03

BLADE : DOWN ARM : LONG ARM

BUCKET : 0.37BUCKET

1660\* 5.95

6.59

6.59

7.04

7.04

7.32

7.32

7.45

7.45

7.03

6.58

6.58

5.93

5.93

5

5

3.57

3.57

1700\*

2370\*

1570

1470

1400

Ws 1660\* 5.95

1610\*

1620\*

1440

1360

Ws 1590

We 1750\*

We 1890\*

We 2980\*

Ws 1530

We 3530\*

-4m Ws 2360

-5m We 2950\*

Ws 2950\*

Ws 1800

We 3660\*

SHOE : 500G

Bucke Hook Height

6m We

5m

3m Ws

2m Ws

1m Ws

-1m Ws 1400

-2m

-3m

We

Ws 1610\*

We 1660\*

4m We

· Grease gun · Fuel filter (With water separator) · Fuel pre-filter



#### Dimensions

	SH13	5X-3B		
n length	2.39m	2.85m		
Overall length	7755mm	7725mm		
Length from center of machine (to arm top)	5490mm	5460mm		
Length from center of machine (to blade top)	2265	āmm		
Center to center of wheels	2785	āmm		
Overall track length	3510	)mm		
Overall height	2750mm	2600mm		
Clearance height under upper structure	880	mm		
Shoe lug height	hoe lug height 20mm			
Cab height	2750mm			
Upper structure overall width	2415mm			
Width from center of machine (left side)	1170mm			
Width from center of machine (right side)	1245mm			
Track gauge	1990mm			
Overall track width with 500mm	2490	)mm		
600mm	2590mm			
700mm	2690mm			
Std. Shoe width	pe width 500mm			
Minimum ground clearance	435	mm		
Width of blade	2490mm			
Height of blade	570	mm		
	Overall length         Length from center of machine (to arm top)         Length from center of machine (to blade top)         Center to center of wheels         Overall track length         Overall height         Clearance height under upper structure         Shoe lug height         Cab height         Upper structure overall width         Width from center of machine (left side)         Width from center of machine (right side)         Track gauge         Overall track width with 500mm         600mm         700mm         Std. Shoe width         Minimum ground clearance         Width of blade	n length       2.39m         Overall length       7755mm         Length from center of machine (to arm top)       5490mm         Length from center of machine (to blade top)       2266         Center to center of wheels       2788         Overall length       2510         Overall height       2750mm         Clearance height under upper structure       880         Shoe lug height       20r         Cab height       20r         Cab height       20r         Width from center of machine (left side)       1170         Width from center of machine (right side)       1245         Track gauge       1990         Overall track width with 500mm       2590         600mm       2590         700mm       2690         Std. Shoe width       500         Minimum ground clearance       435         Width of blade       2490		

Suitable for materials with density up to 1600kg/m<sup>3</sup> or less
 ∴Suitable for materials with density up to 1200kg/m<sup>3</sup> or less

#### SH135X-3B Operating weight Ground pressure idth 46kPa 14200kg 14300kg 39kPa 14600ka 34kPa